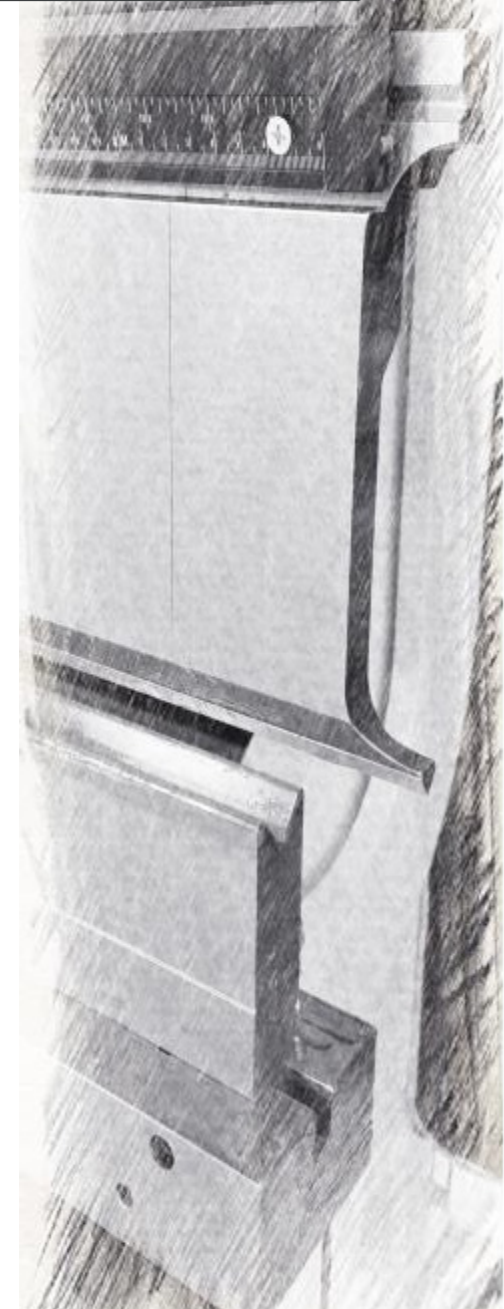
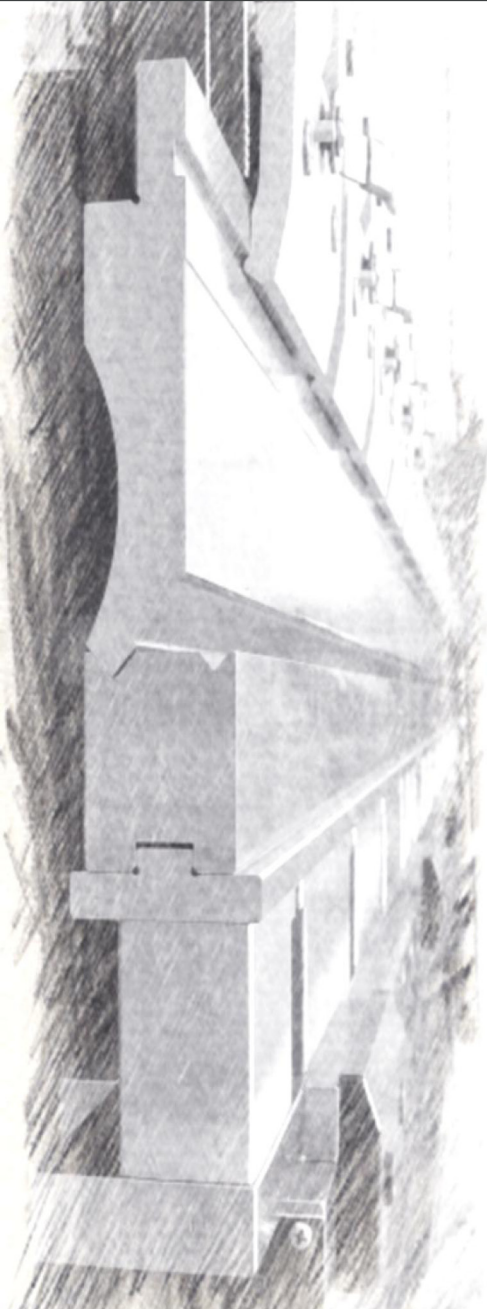


Herramientas para Plegadoras



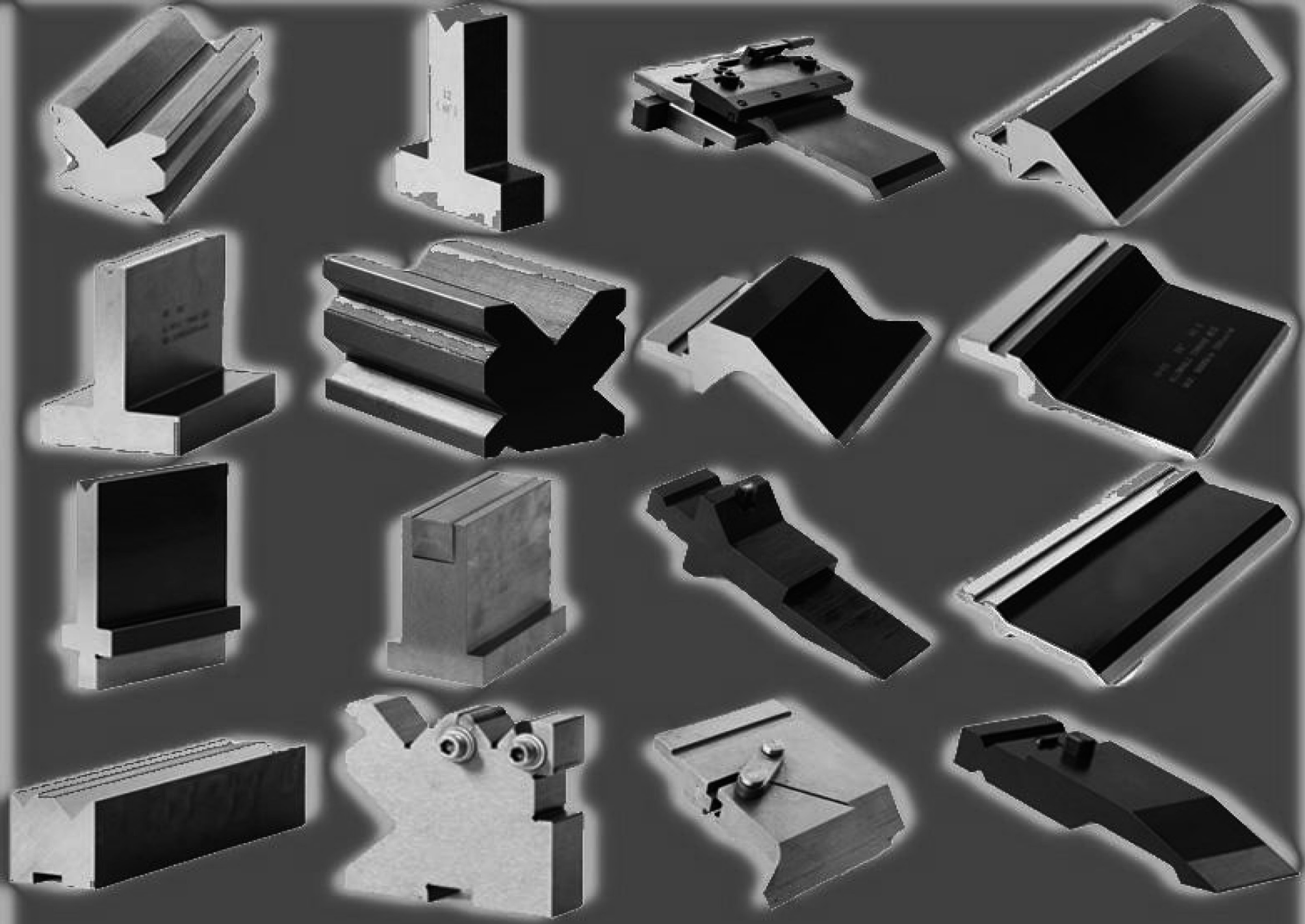
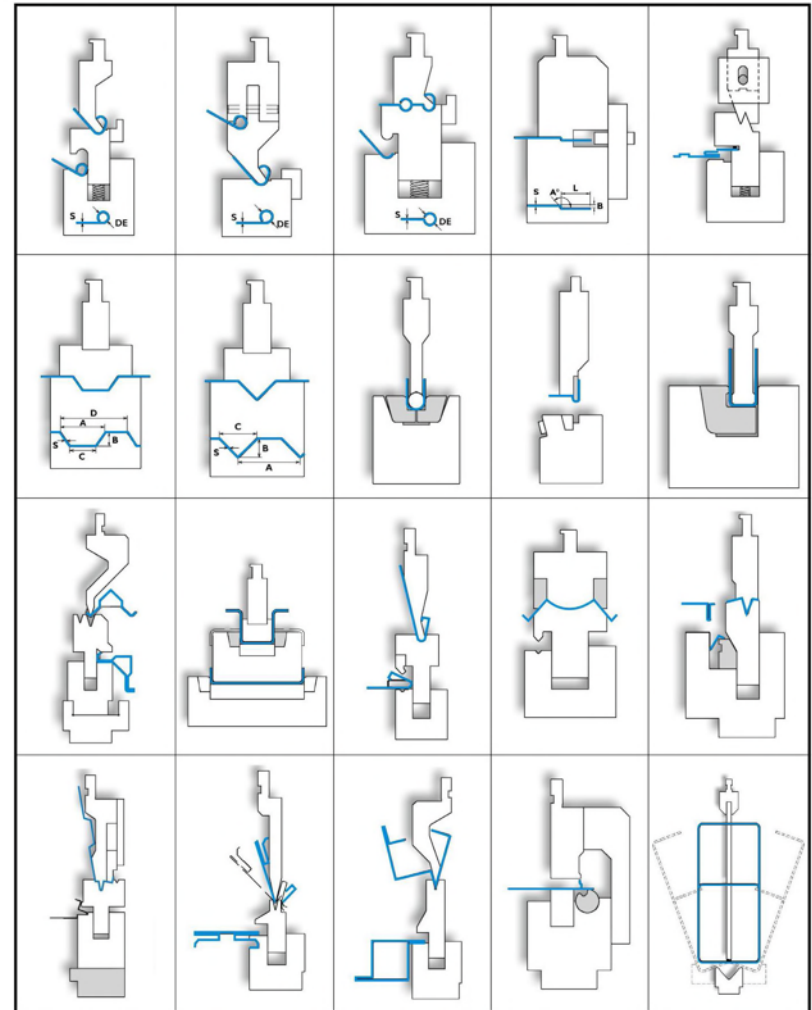
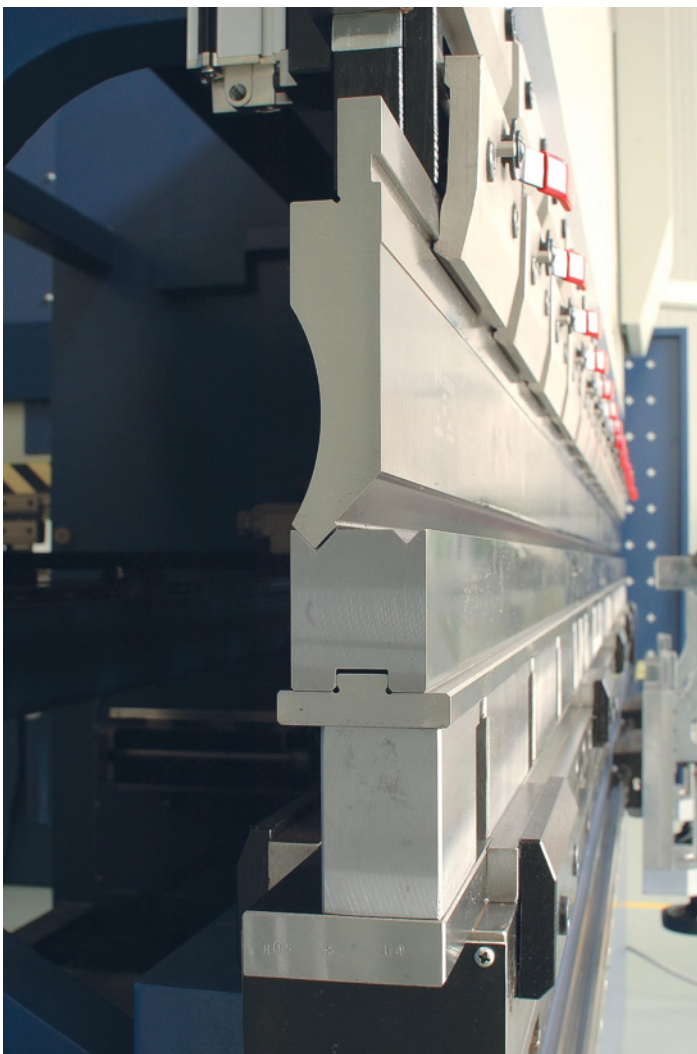


Tabla Fuerza de Plegado

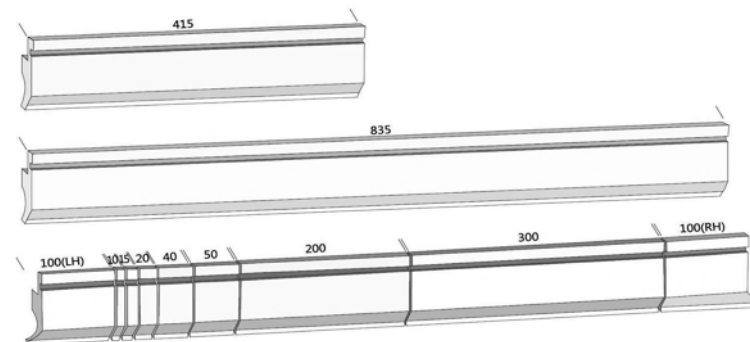


<p>Bending 90° Thickness 0.4-3.2mm</p>	<p>Bending 90° Thickness 0.4-2.0mm</p>	<p>Bending 90° Thickness 0.4-5.0mm</p>	<p>Bending 90° Thickness 0.4-3.2mm</p>	<p>Bending 90° Thickness 0.4-10mm</p>
<p>Bending 90° Thickness 0.4-3.2mm</p>	<p>Bending 90° Thickness 0.4-3.2mm</p>	<p>Bending 90° Thickness 0.4-3.2mm</p>	<p>Bending 90° Thickness 7.0-15mm</p>	<p>Offset Bending Thickness 0.6-2.3mm</p>
<p>R Bending Thickness 1.2-1.5mm</p>	<p>Acute angle Bending Thickness 4.0-5.0mm</p>	<p>Acute angle Bending Thickness 0.4-3.0mm</p>	<p>V&hemming bending Thickness 0.4-1.6mm</p>	<p>V&hemming bending Thickness 0.4-1.6mm</p>
<p>Hemming bending (first step) Thickness 0.4-2.0mm</p>	<p>Hemming bending (last step) Thickness 0.4-2.0mm</p>	<p>Hemming bending (first step) Thickness 2.3-3.2mm</p>	<p>Hemming bending (last step) Thickness 0.4-3.2mm</p>	<p>Combination hemming bending Thickness 0.4-2.3mm</p>

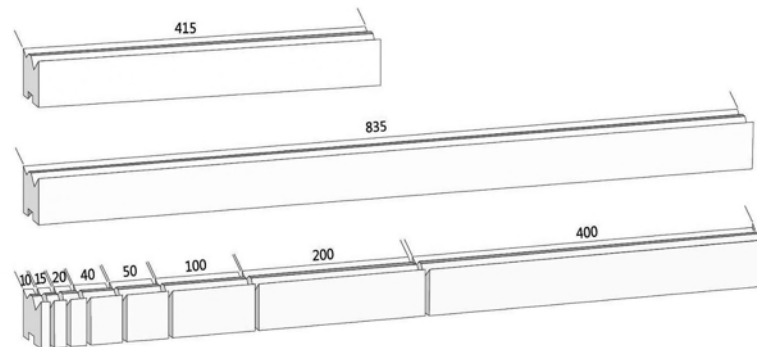




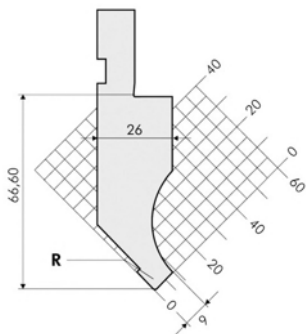
Punch Length: L835mm , L415mm,
LS.835mm (100LH, 10, 15, 20, 40, 50, 200, 300, 100RH)



Die Length: L835mm , L415mm,
LS835mm (10, 15, 20, 40, 50, 100, 200, 400)

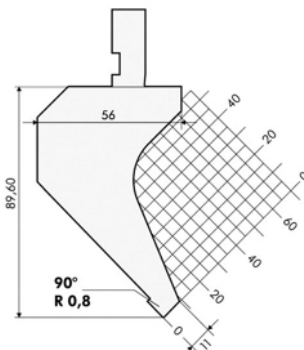


P.97.90/88



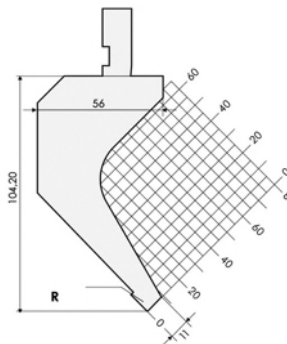
R=0.25 / 0.6 / 0.8
H=66.6, 88°/ 90°
Max. 100T/M

P.120.88/90



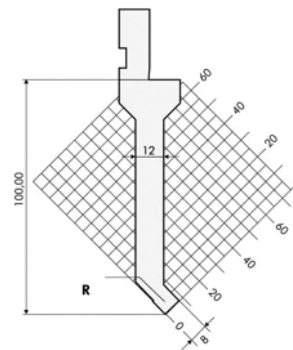
R=0.25 / 0.6 / 0.8
H=89.6, 88°/ 90°
Max. 50T/M

P.135.88/90



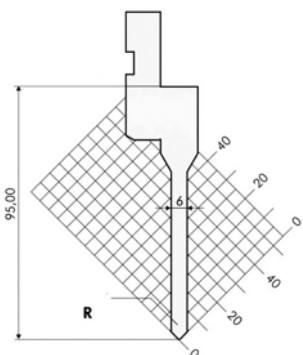
R=0.25 / 0.6 / 0.8
H=104.2, 88°/ 90°
Max. 50T/M

P.130.88/90



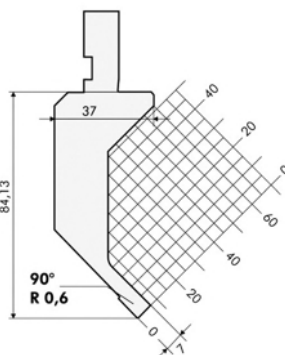
R=0.2 / 0.6
H=100, 88°/ 90°
Max. 50T/M

P.125.90/88



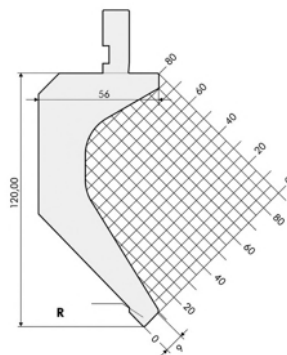
R=0.25 / 0.6
H=95, 30°/ 80°/ 90°
Max. 50T/M

P.114.88/90



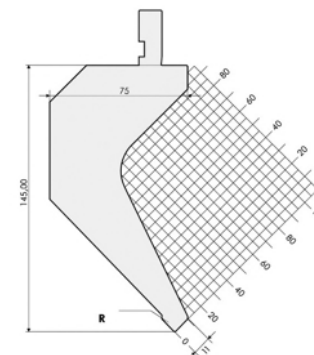
R= 0.6
H=84.13, 88°/ 90°
Max. 20T/M

P.150.88/90



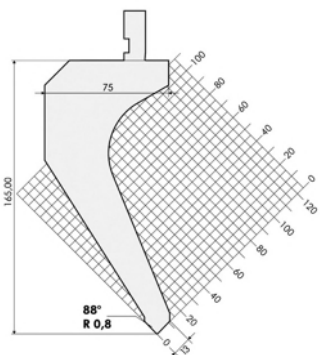
R=0.25 / 0.6 / 0.8 / 1.5 / 3.0
H=120, 88°/ 90°
Max. 50T/M

P.175.88/90



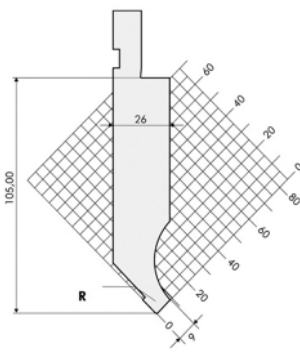
R=0.6 / 0.8
H=145, 88°/ 90°
Max. 80T/M

P.195.88



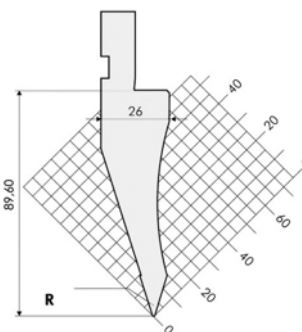
R=0.6 / 0.8
H=165, 88°
Max. 60T/M

P.135.85



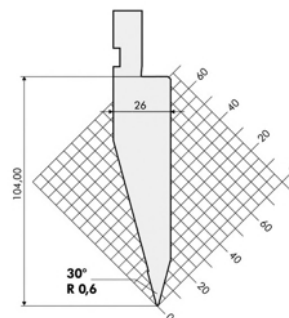
R= 0.6 / 0.8
H=105, 85°
Max. 100T/M

P.119.30/35



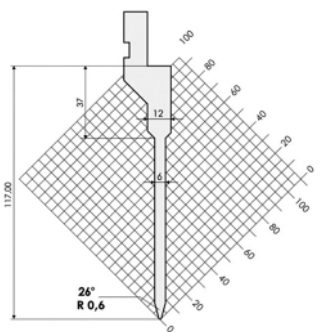
R=0.25 / 0.6 / 0.8
H=89.6, 30°/35°
Max. 70T/M

P.134.30



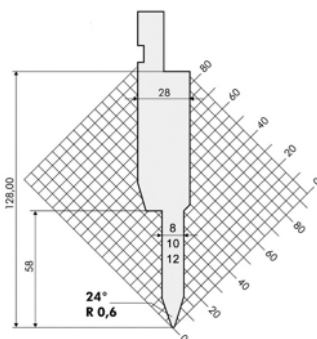
R=0.6
H=104, 30°
Max. 100T/M

P.147.26



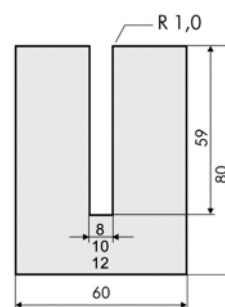
R= 0.6
H=147, 26°
Max. 50T/M

P.158.SP



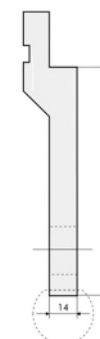
R= 0.6
H=128, 24°
Max. 80T/M

D.80.SM



V=8 / 10 / 12
H=80
Max. 50T/M

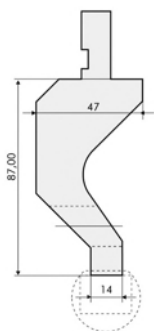
PU.145-14



For radius tools R8-R50
H=115
Max. 50T/M

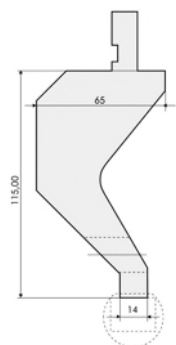


PU.87-14



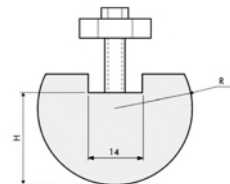
For radius tools R8-R50
H=87
Max. 50T/M

PU.115-14



For radius tools R8-R50
H=115
Max. 50T/M

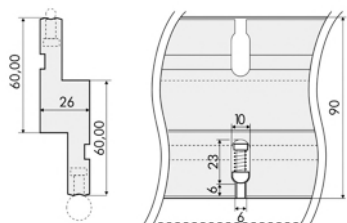
DC.R08-R50



Max. 80T/M

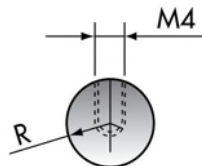
DC.R=8,	H=13
DC.R=9,	H=16
DC.R=10,	H=16
DC.R=12.5,	H=17
DC.R=15,	H=20
DC.R=17.5,	H=22
DC.R=20,	H=24
DC.R=25,	H=29
DC.R=30,	H=34
DC.R=35,	H=45
DC.R=40,	H=45
DC.R=45,	H=60
DC.R=50,	H=70

PU.120-14



For radius tools R3-R6.5
H=60
Max. 80T/M

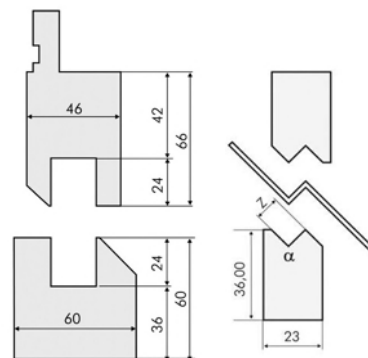
C.R3-R6.5



R3	R5
R3.5	R5.5
R4	R6
R4.5	R6.5

R= 0.6
H=128, 24°
Max. 80T/M

PDZ / CEZ

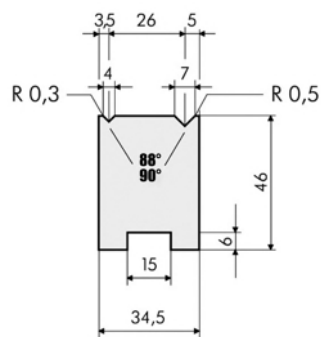


PDZ
Max. 100T/M

CEZ

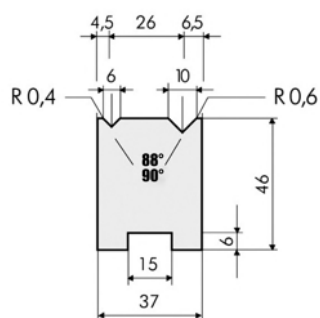
CEZ-1:	Z=1,	a=160°,	T=1.2
CEZ-1.5:	Z=1.5,	a=160°,	T=1.5
CEZ-2:	Z=2,	a=150°,	T=1.4
CEZ-2.5:	Z=2.5,	a=140°,	T=1.3
CEZ-3:	Z=3,	a=90°,	T=1
CEZ-3.5:	Z=3.5,	a=90°,	T=1
CEZ-4:	Z=4,	a=90°,	T=1.2
CEZ-4.5:	Z=4.5,	a=90°,	T=1.2
CEZ-5:	Z=5,	a=90°,	T=1.2
CEZ-5.5:	Z=5.5,	a=90°,	T=1.4
CEZ-6:	Z=6,	a=90°,	T=1.5
CEZ-6.5:	Z=6.5,	a=90°,	T=1.5
CEZ-7:	Z=7,	a=90°,	T=1.5
CEZ-7.5:	Z=7.5,	a=90°,	T=1.6
CEZ-8:	Z=8,	a=90°,	T=1.6
CEZ-9:	Z=9,	Ca=90°,	T=1.8
CEZ-10:	Z=10,	a=90°,	T=1.8
CEZ-11:	Z=11,	a=90°,	T=2
CEZ-12:	Z=12,	a=90°,	T=2
CEZ-13:	Z=13,	a=90°,	T=2
CEZ-14:	Z=14,	a=90°,	T=2
CEZ-15:	Z=15,	a=90°,	T=2.3

D.4.7-88/90



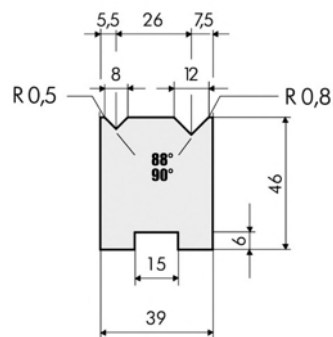
V1=4mm, V2=7mm,
H=46mm, 88°/90°
Max. 80T/M

D.6.10-88/90



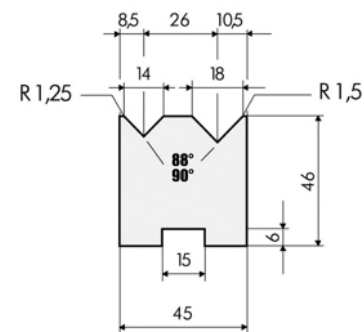
V1=6mm, V2=10mm,
H=46mm, 88°/90°
Max. 80T/M

D.8.12-88/90



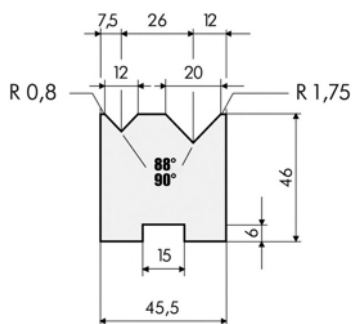
V1=8mm, V2=12mm,
H=46mm, 88°/90°
Max. 80T/M

D.14.18-88/90



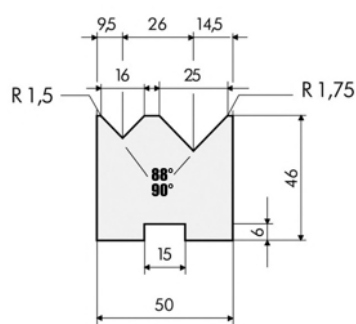
V1=14mm, V2=18mm,
H=46mm, 88°/90°
Max. 80T/M

D.12.20-88/90



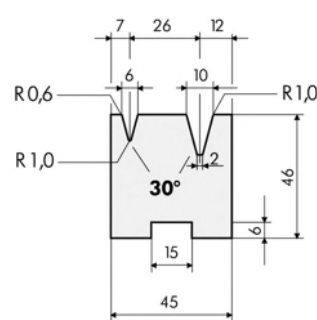
V1=12mm, V2=20mm,
H=46mm, 88°/90°
Max. 80T/M

D.16.25-88/90



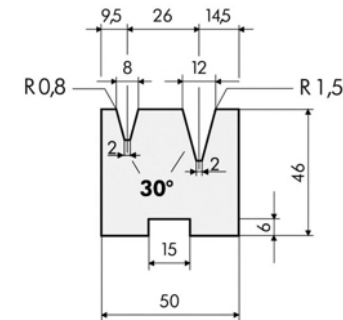
V1=16mm, V2=25mm,
H=46mm, 88°/90°
Max. 80T/M

D.6.10-30



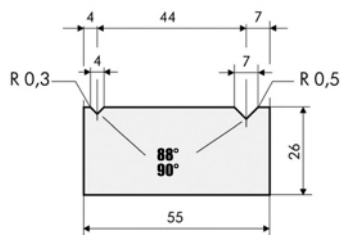
V1=6mm, V2=10mm,
H=46mm, 30°
Max. 80T/M

D.8.12-30



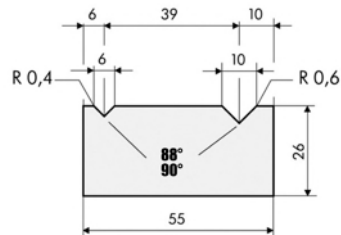
V1=8mm, V2=12mm,
H=46mm, 30°
Max. 80T/M

DL.6.10-88/90



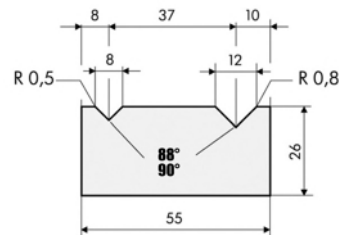
V1=4mm, V2=7mm,
H=26mm, 88°/ 90°
Max. 100T/M

DL.8.12-88/90



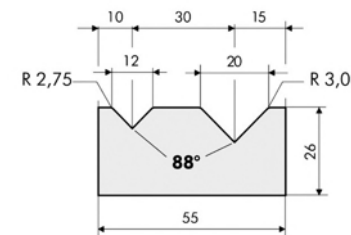
V1=6mm, V2=10mm,
H=26mm, 88°/ 90°
Max. 100T/M

DL.8.12-88/90



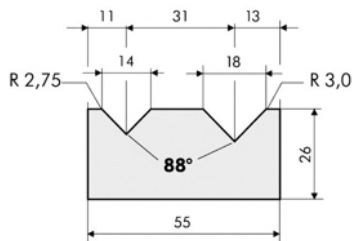
V1=8mm, V2=12mm,
H=26mm, 88°/ 90°
Max. 100T/M

DL.12.20-88



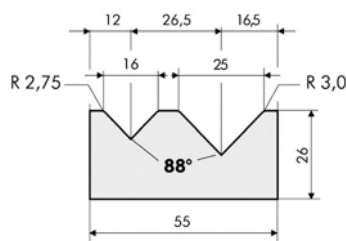
V1=12mm, V2=20mm,
H=26mm, 88°
Max. 100T/M

DL.14.18-88



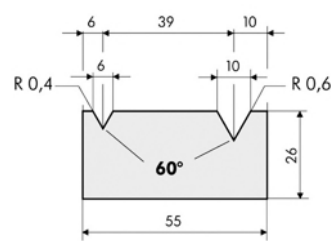
V1=14mm, V2=18mm,
H=26mm, 88°
Max. 100T/M

DL.16.25-88



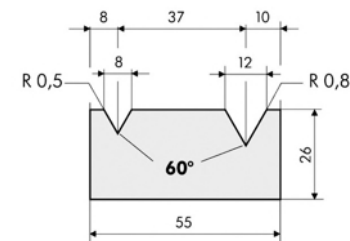
V1=16mm, V2=25mm,
H=26mm, 88°
Max. 100T/M

DL.6.10-60



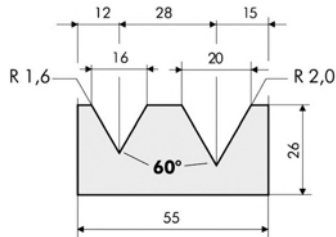
V1=6mm, V2=10mm,
H=26mm, 60°
Max. 60T/M

DL.8.12-60



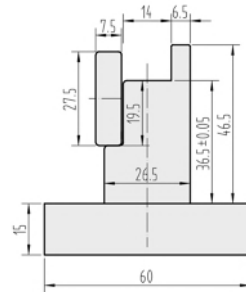
V1=8mm, V2=12mm,
H=26mm, 60°
Max. 60T/M

DL.16.20-60



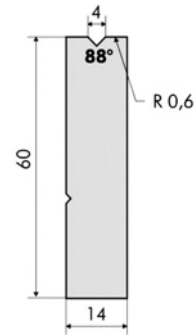
V1=16mm, V2=20mm,
H=26mm, 60°
Max. 60T/M

DH-1V



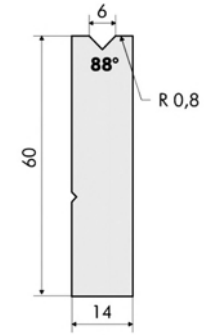
Holder for 1V Dies

DH.4-88



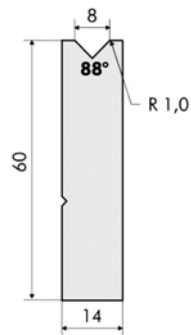
V=4mm
H=60mm, 88°
Max. 100T/M

DH.6-88



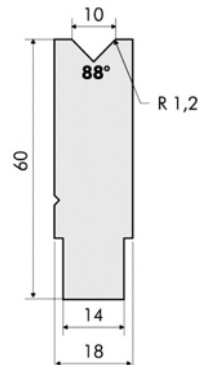
V=6mm
H=60mm, 88°
Max. 100T/M

DH.8-88



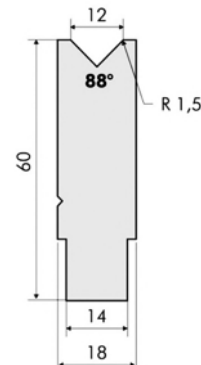
V=8mm
H=60mm, 88°
Max. 100T/M

DH.10-88



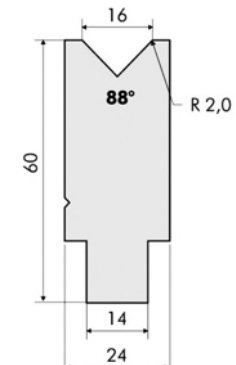
V=10mm
H=60mm, 88°
Max. 100T/M

DH.12-88



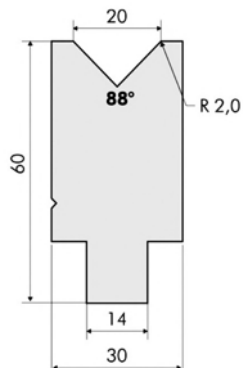
V=12mm
H=60mm, 88°
Max. 100T/M

DH.16-88



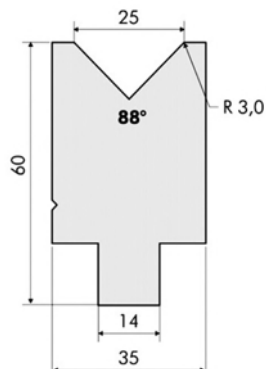
V=16mm
H=60mm, 88°
Max. 100T/M

DH.20-88



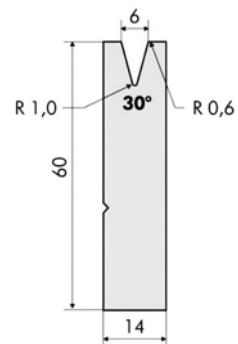
V=20mm
H=60mm, 88°
Max. 100T/M

DH.25-88



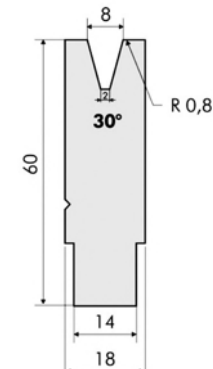
V=25mm
H=60mm, 88°
Max. 100T/M

DH.6-30



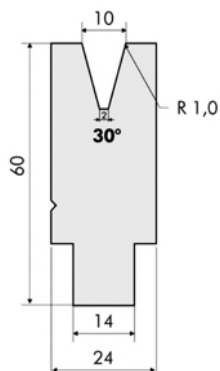
V=6mm
H=60mm, 30°
Max. 30T/M

DH.8-30



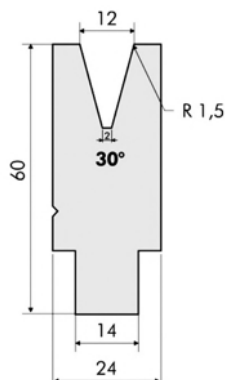
V=8mm
H=60mm, 30°
Max. 30T/M

DH.10-30



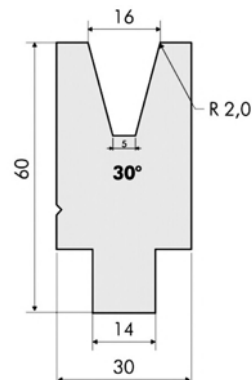
V=10mm
H=60mm, 30°
Max. 50T/M

DH.12-30



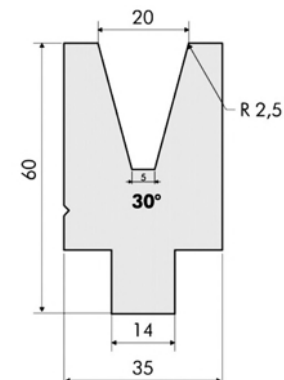
V=12mm
H=60mm, 30°
Max. 40T/M

DH.16-30



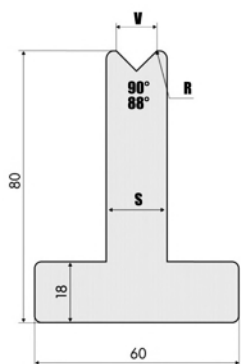
V=16mm
H=60mm, 30°
Max. 40T/M

DH.20-30

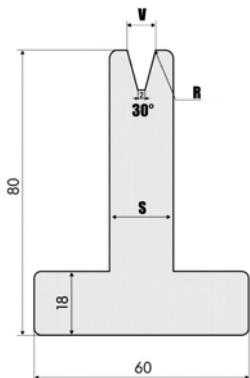


V=20mm
H=60mm, 30°
Max. 50T/M

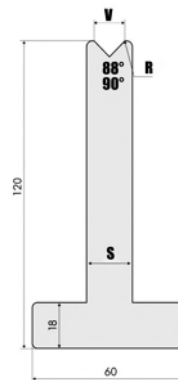
DT.80-88/90



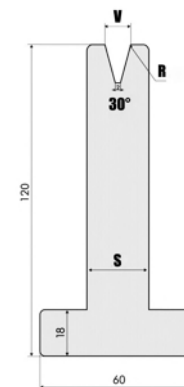
DT.80-30



DT.120-88/90



DH.120-30



H=80mm, 88°/90°
Max. 100T/M

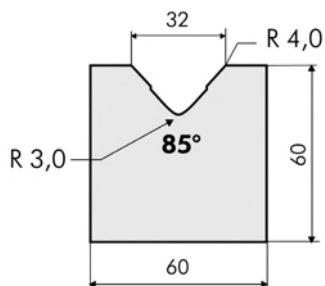
H=80mm, 30°
Max. 30-60T/M

H=120mm, 88°/90°
Max. 100T/M

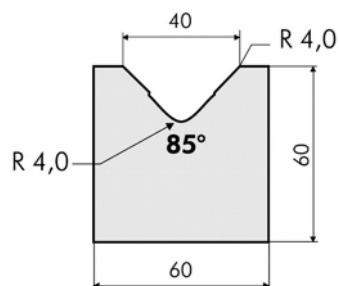
H=120mm, 88°/90°
Max. 100T/M

	V	R	S		V	R	S		V	R	S		V	R	S
DT.80-06-90	6	0.4	14	DT.80-06-30	6	0.6	14	DT.120-06-90	6	0.4	14	DT.120-06-30	6	0.6	14
DT.80-08-90	8	0.5	14	DT.80-08-30	8	0.8	18	DT.120-08-90	8	0.5	14	DT.120-08-30	8	0.8	18
DT.80-10-90	10	0.6	18	DT.80-10-30	10	1.0	24	DT.120-10-90	10	0.6	18	DT.120-10-30	10	1.0	24
DT.80-12-90	12	0.8	18	DT.80-12-30	12	1.5	24	DT.120-12-90	12	0.8	18	DT.120-12-30	12	1.5	24
				DT.80-16-30	16	2.0	30					DT.120-16-30	16	2.0	30
DT.80-06-88	6	0.4	14	DT.80-20-30	20	2.5	35	DT.120-06-88	6	0.4	14	DT.120-20-30	20	2.5	35
DT.80-08-88	8	0.5	14	DT.80-25-30	25	3.0	40	DT.120-08-88	8	0.5	14	DT.120-25-30	25	3.0	40
DT.80-10-88	10	0.8	18					DT.120-10-88	10	0.8	18				
DT.80-12-88	12	2.75	18	DT.80-06-60	6	0.5	14	DT.120-12-88	12	2.75	18	DT.120-06-26	6	0.8	16
DT.80-16-88	16	2.75	24	DT.80-08-60	8	0.8	14	DT.120-16-88	16	2.75	24	DT.120-08-26	8	1.0	20
DT.80-20-88	20	3.0	30	DT.80-10-60	10	0.8	18	DT.120-20-88	20	3.0	30	DT.120-10-26	10	1.2	24
DT.80-25-88	25	3.0	35	DT.80-12-60	12	0.8	18	DT.120-25-88	25	3.0	35	DT.120-12-26	12	1.6	26
				DT.80-16-60	16	2.75	24								
DT.80-06-88	6	2.75	14	DT.80-20-60	20	3.0	30	DT.120-06-88	6	2.75	14				
DT.80-08-88	8	2.75	14	DT.80-25-60	25	3.0	35	DT.120-08-88	8	2.75	14				
DT.80-10-88	10	2.75	18					DT.120-10-88	10	2.75	18				

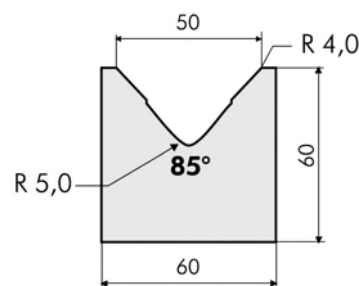
DM.32-85



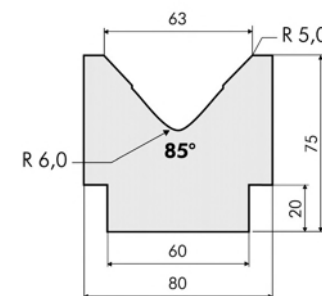
DM.40-85



DM.50-85



DM.63-85



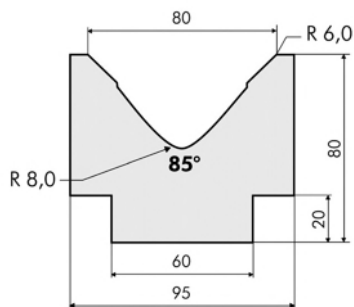
V=32mm
H=60mm, 85°
Max. 100T/M

V=40mm
H=60mm, 85°
Max. 100T/M

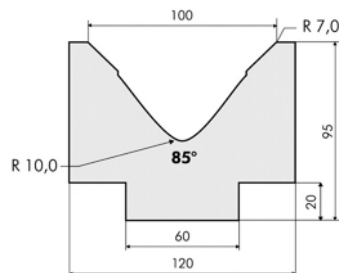
V=50mm
H=60mm, 85°
Max. 100T/M

V=63mm
H=75mm, 85°
Max. 100T/M

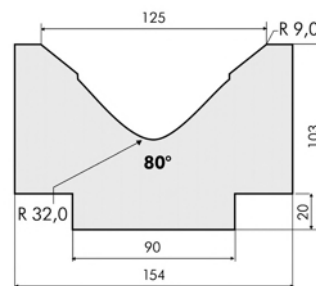
DM.80-85



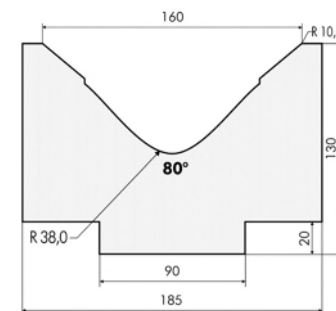
DM.100-85



DM.125-80



DM.160-80



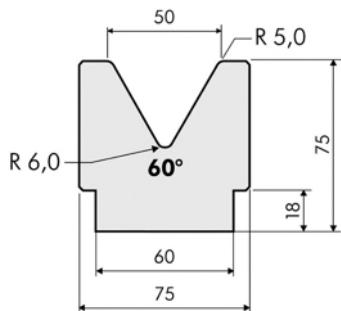
V=80mm
H=80mm, 85°
Max. 100T/M

V=100mm
H=95mm, 85°
Max. 100T/M

V=125mm
H=103mm, 80°
Max. 100T/M

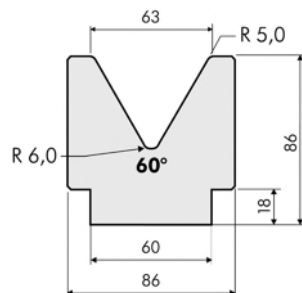
V=160mm
H=130mm, 80°
Max. 100T/M

DM.50-60



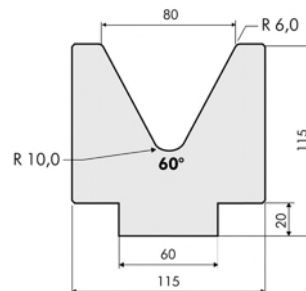
V=50mm
H=75mm, 60°
Max. 100T/M

DM.63-60



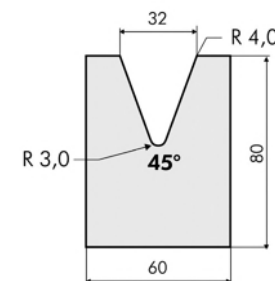
V=63mm
H=86mm, 60°
Max. 100T/M

DM.80-60



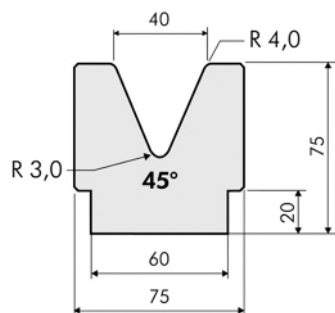
V=80mm
H=115mm, 60°
Max. 100T/M

DM.32-45



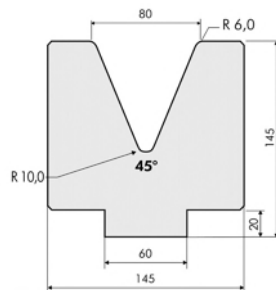
V=32mm
H=80mm, 45°
Max. 100T/M

DM.40-45



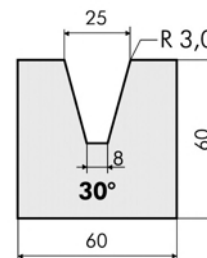
V=40mm
H=75mm, 45°
Max. 100T/M

DM.80-45



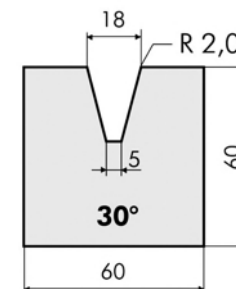
V=80mm
H=145mm, 45°
Max. 100T/M

DM.25-30



V=25mm
H=60mm, 30°
Max. 100T/M

DM.18-30



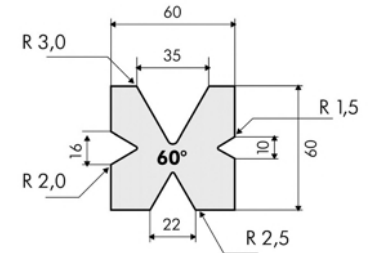
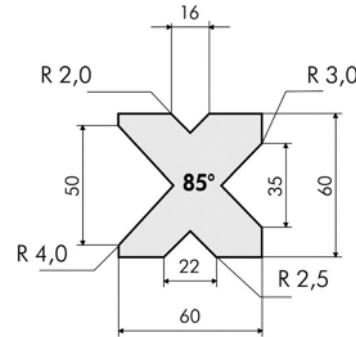
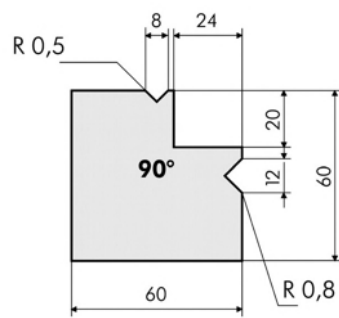
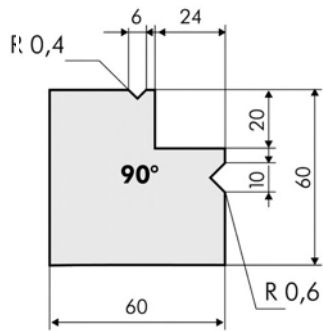
V=18mm
H=60mm, 30°
Max. 100T/M

DM.6.10-90

DM.8.12-90

DM4.85

DM4.60



V1=6mm, V2=10mm
H=60mm, 90°
Max. 80T/M

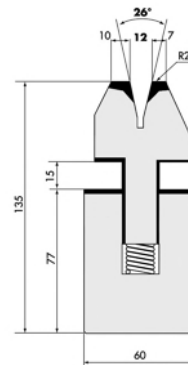
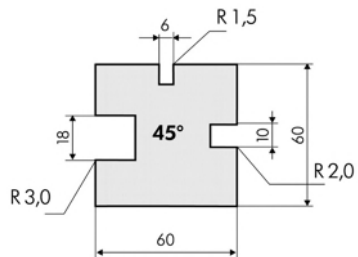
V1=8mm, V2=12mm
H=60mm, 90°
Max. 80T/M

V1=16mm, V2=22mm, V3=35mm, V4=50mm
H=60mm, 85°
Max. 80T/M

V1=10mm, V2=16mm, V3=22mm, V4=35mm
H=60mm, 60°
Max. 60T/M

DM3.45

DSA135.12-26

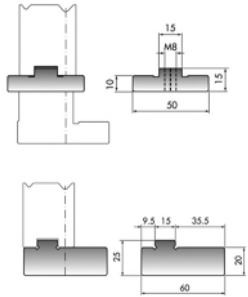


V1=6mm, V2=10mm, V3=18mm
H=60mm, 45°
Max. 100T/M

V=12mm
H=135mm, 26°
Max. 100T/M

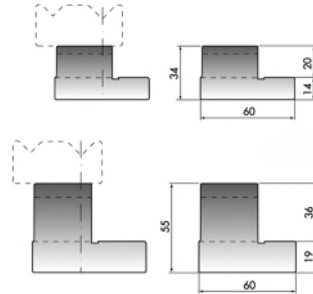


DR-50 / DR-60



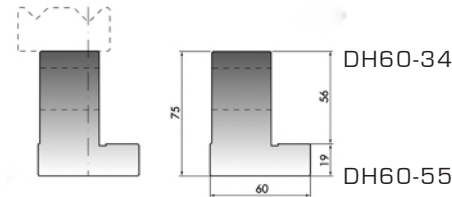
Die rail for 2V die
Max. 100T/M

DH60-34 / DH60-55



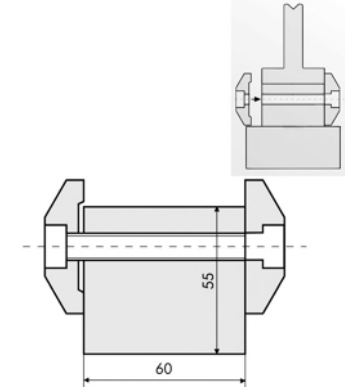
Die holder for 2V die
Max. 100T/M

DH60-75



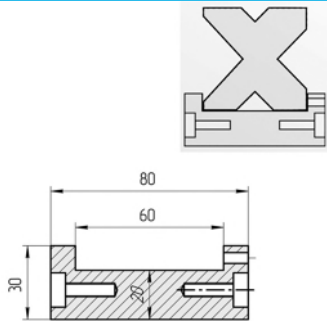
Die holder for 2V die
H=75mm
Max. 100T/M

DTH.60



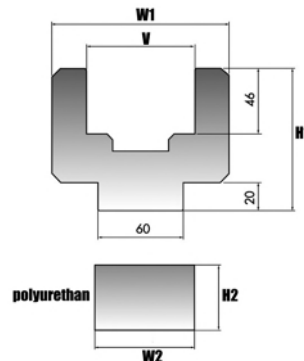
Die holder
H=55mm
Max. 100T/M

D4H.60



Die holder
H=30mm,

DPU-60



Polyurethan Die

DPU25-60:

V=25, H1=60, W1=60, W2=25,
H2=25

DPU50-60:

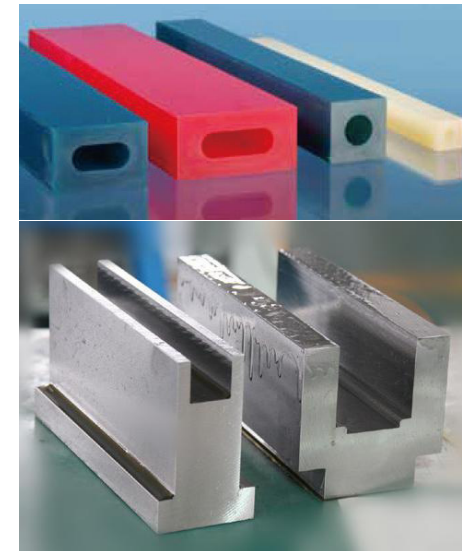
V=50, H1=96, W1=96, W2=50,
H2=50

DPU77-60:

V=77, H1=100, W1=125, W2=75,
H2=50

DPU102-60:

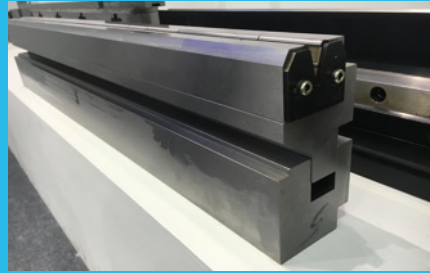
V=102, H1=100, W1=155, W2=100,
H2=50



PROMECAN-AMADA-EUROPEAN TYPE



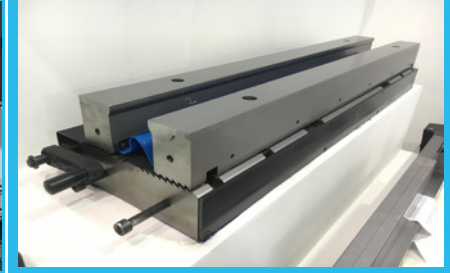
Holder for 1V Dies (DH-1V)



Hemming Die with rollers (RVDH)



Adjustable V Die (Plug type)



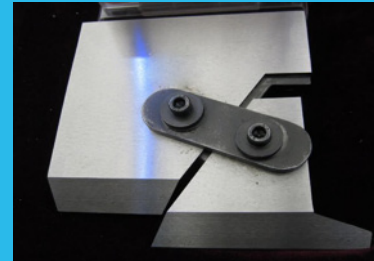
Adjustable V Die (Rack type)



Anti Scratch Film



Optional Black Coating



Punch with Moving Horns



Punch Clamping



Punch Clamping



Rail Single V Die



Die Holder For 4-V Die[D4H.60]

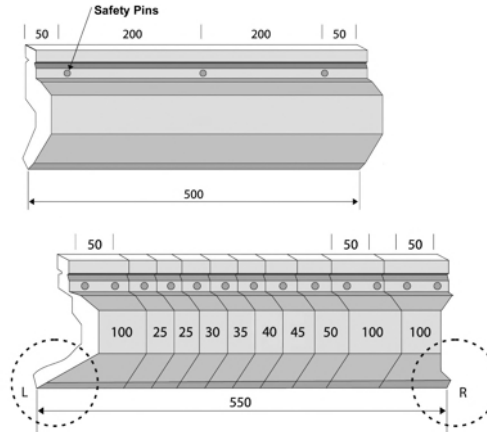


Huge Special Tooling

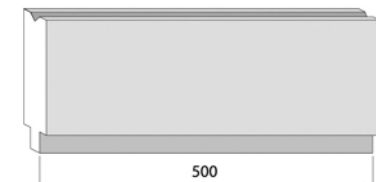
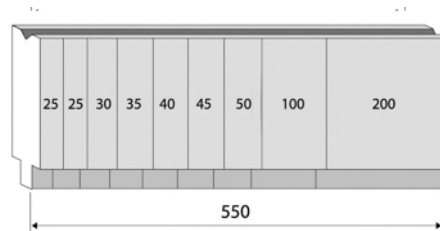
TRUMP - WILA TYPE



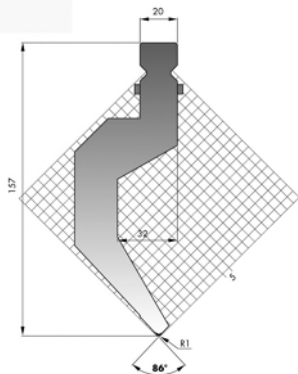
Punch Length: L500mm,
LS550mm:(100LH,25,25,30,35,40,45,50,100,100RH)



Die Length: L500mm,
LS550mm:(25,25,30,35,40,45,50,100,200)

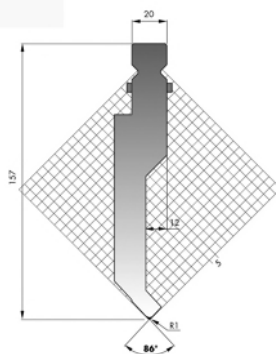


TP.157.86-R1



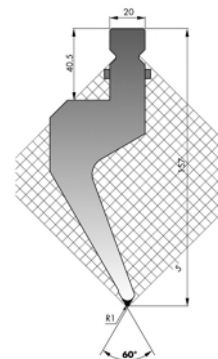
R1
H=157, 86°
Max. 80T/M

TP.157.86-R1A



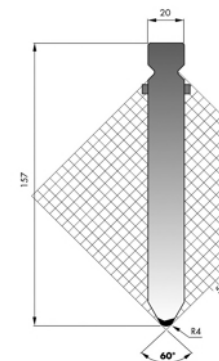
R1
H=157, 86°
Max. 80T/M

TP.157.60-R1



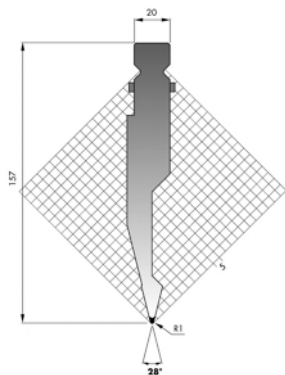
R1
H=157, 60°
Max. 70T/M

DM.63-85



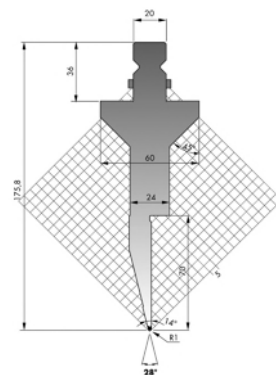
R4
H=157, 60°
Max. 130T/M

TP.157.28-R1



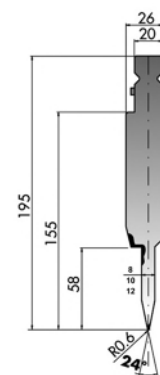
R1
H=157, 28°
Max. 50T/M

TP.176.28-R1



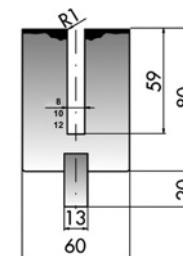
R1
H=176, 28°
Max. 40T/M

TP.195.SP



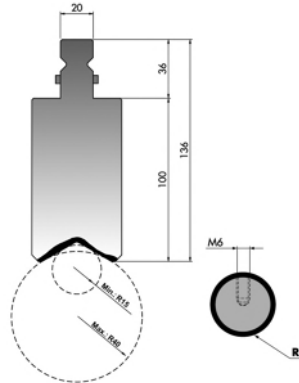
R0.6
H=195, 24°
Max. 80T/M

TD.100.SM

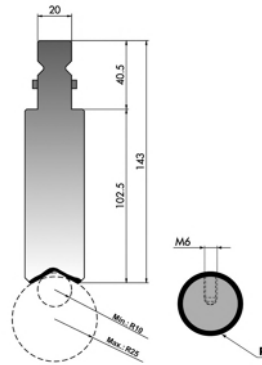


V=8 / 10 / 12
H=100mm
Max. 50T/M

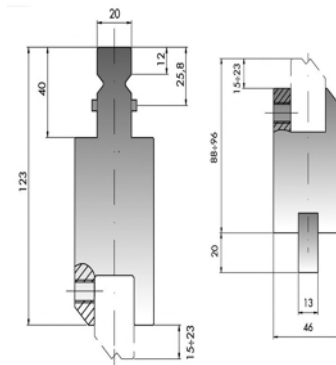
TP.136.R



TP.143.R



TPZ



TDZ

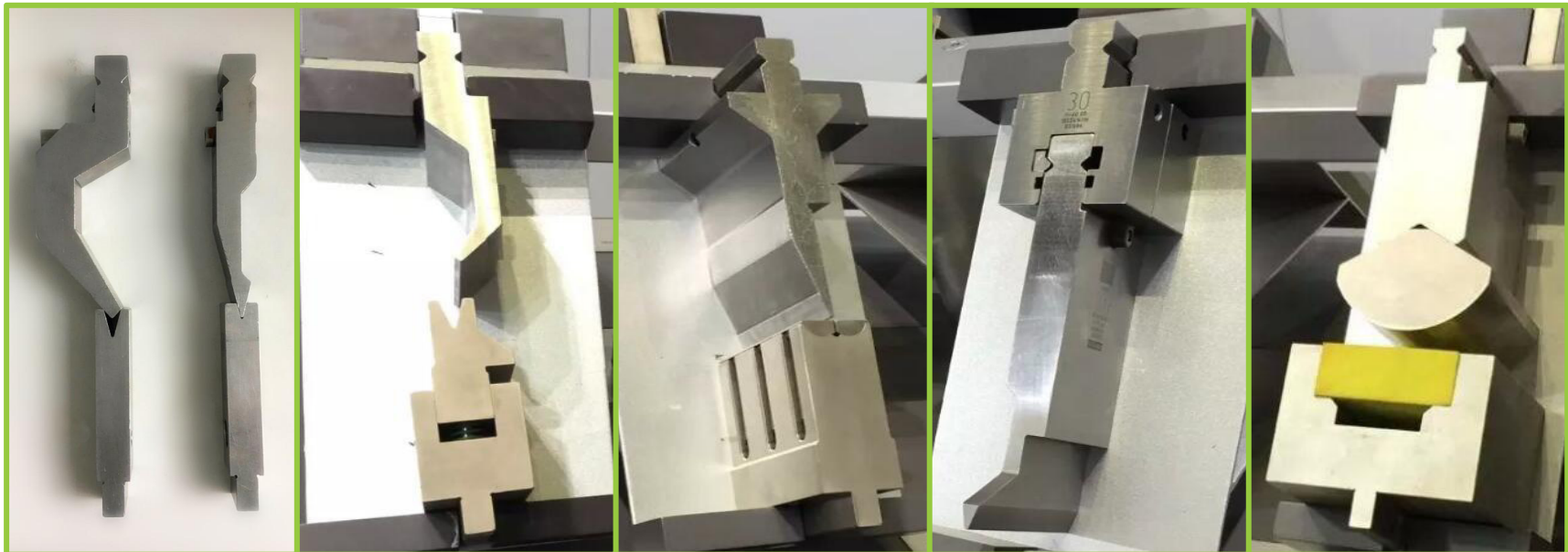
- TDZ-1: Z=1, B=160°, T=1.2
- TDZ-1.5: Z=1.5, B=160°, T=1.5
- TDZ-2: Z=2, B=150°, T=1.4
- TDZ-2.5: Z=2.5, B=140°, T=1.3
- TDZ-3: Z=3, B=90°, T=1
- TDZ-3.5: Z=3.5, B=90°, T=1
- TDZ-4: Z=4, B=90°, T=1.2
- TDZ-4.5: Z=4.5, B=90°, T=1.2
- TDZ-5: Z=5, B=90°, T=1.3
- TDZ-5.5: Z=5.5, B=90°, T=1.4
- TDZ-6: Z=6, B=90°, T=1.5
- TDZ-6.5: Z=6.5, B=90°, T=1.5
- TDZ-7: Z=7, B=90°, T=1.5
- TDZ-7.5: Z=7.5, B=90°, T=1.6
- TDZ-8: Z=8, B=90°, T=1.6

For radius tools R15-R40
H=136
Max. 100T/M

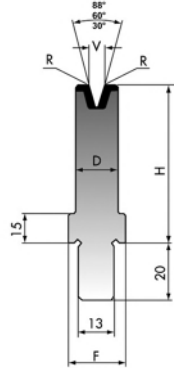
For radius tools R10-R25
H=143
Max. 100T/M

R1
H=157, 60°
Max. 70T/M

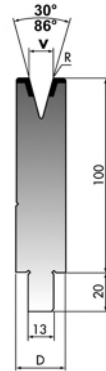
Max. 100T/M



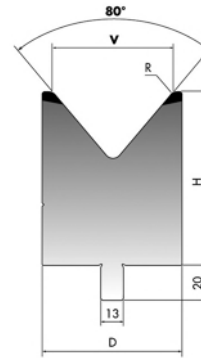
TP.136.R



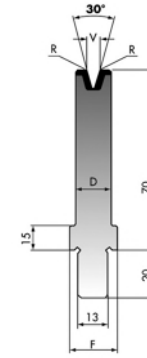
TP.143.R



TPZ



TDZ



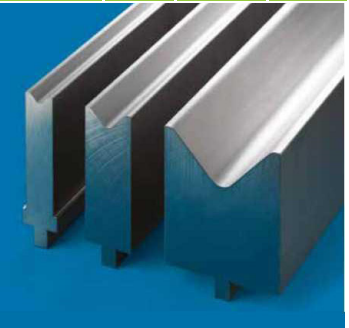
H=55mm, 30° /60° /88°
Max. 100T/M

H=100mm, 30°
Max. 40-100 T/M

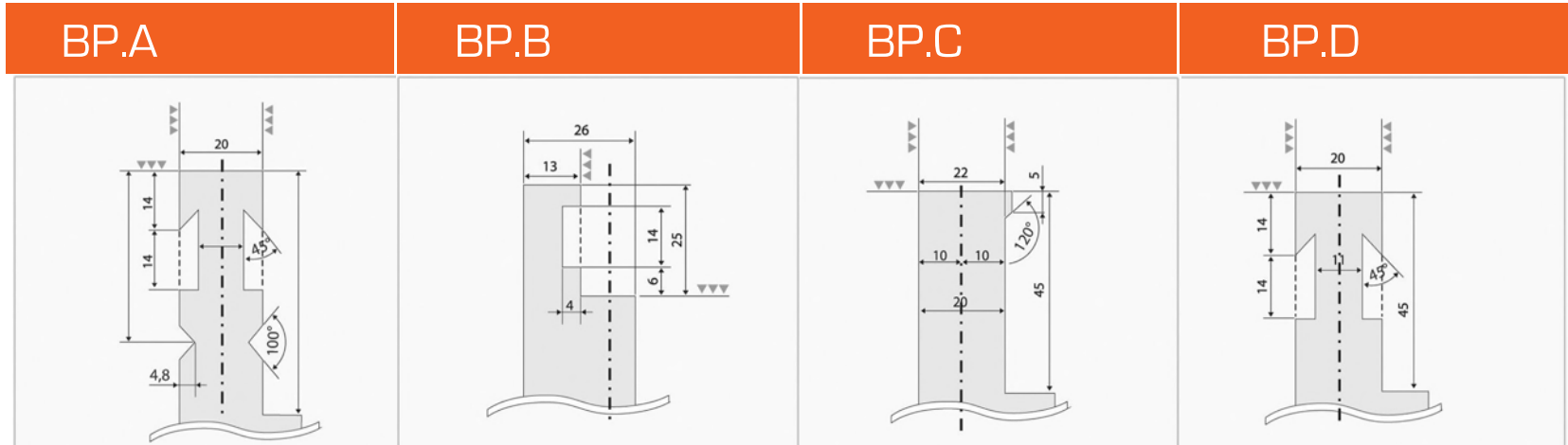
H=100mm, 80°
Max. 120T/M

H=120mm, 88°/90°
Max. 100T/M

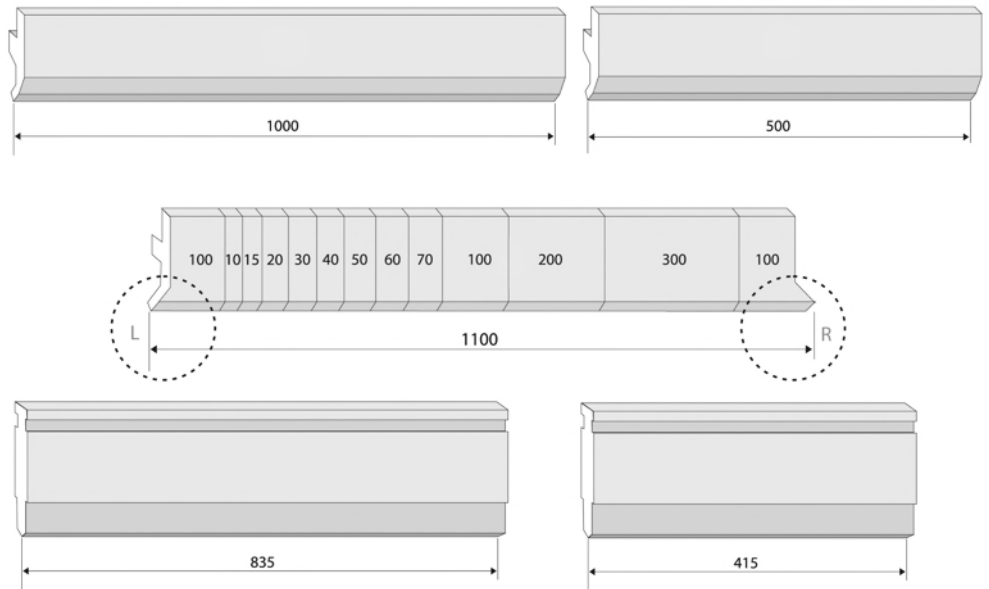
	V	R	F		V	R	D		V	R	D		V	R	F
TD.55-10-88	10	1	25	TD.100-06-30	6	0.6	20	TD.100-60-80	60	5.0	75	TD.70-08-30	8	0.8	25
TD.55-12-88	12	1.5	25	TD.100-08-30	8	1.0	20	TD.100-70-80	70	5.0	85	TD.70-10-30	10	1.0	25
TD.55-16-88	16	2	30	TD.100-10-30	10	1.0	20	TD.100-80-80	80	5.0	100	TD.70-12-30	12	1.5	25
TD.55-20-88	20	2	30	TD.100-12-30	12	1.0	25	TD.120-90-80	90	8.0	110	TD.70-16-30	16	2.0	30
TD.55-24-88	24	3	40	TD.100-16-30	16	1.6	30	TD.120-100-80	100	8.0	120				
				TD.100-20-30	20	2.0	35								
TD.55-06-30	6	0.6	25	TD.100-24-30	24	2.5	40								
TD.55-08-30	8	0.8	25	TD.100-30-30	30	3.0	55								
TD.55-10-30	10	1.0	25												
TD.55-12-30	12	1.5	25	TD.100-06-86	6	0.6	20								
TD.55-16-30	16	2.0	30	TD.100-08-86	8	0.8	20								
TD.55-20-30	20	2.5	35	TD.100-10-86	10	1.0	20								
TD.55-24-30	24	3.0	40	TD.100-12-86	12	1.0	25								
				TD.100-16-86	16	1.6	30								
TD.55-40-60	40	5.0	55	TD.100-20-86	20	2.0	30								
TD.55-50-60	50	5.0	70	TD.100-24-86	24	2.5	35								
TD.55-60-60	60	7.0	80	TD.100-30-86	30	3.0	45								
				TD.100-40-86	40	3.0	55								



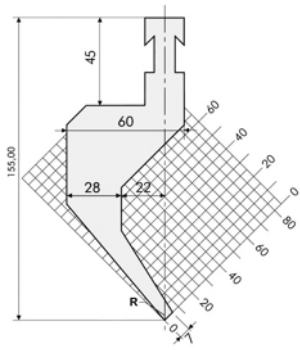
BEYELER TYPE



Punch Standard Length: L100mm ,C500mm,1100mm

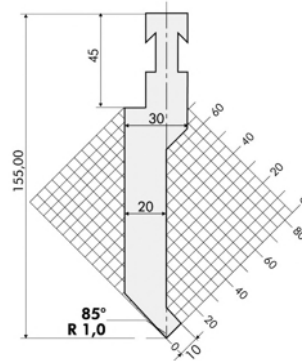


BP.155.851



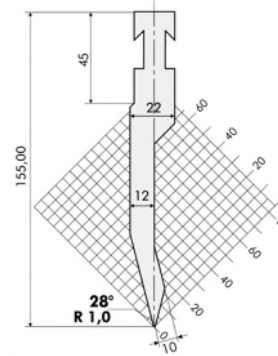
R0.8 / R1.5
H=155, 85°
Max. 80T/M

BP.155.852



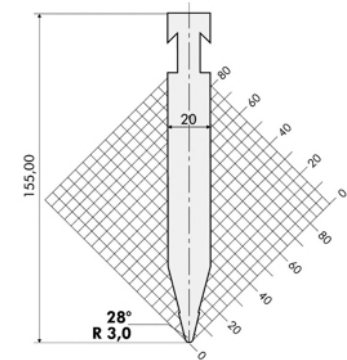
R1.0
H=155, 85°
Max. 100T/M

BP.155.281



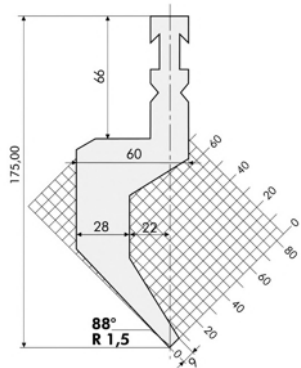
R1.0
H=155, 28°
Max. 80T/M

BP.155.282



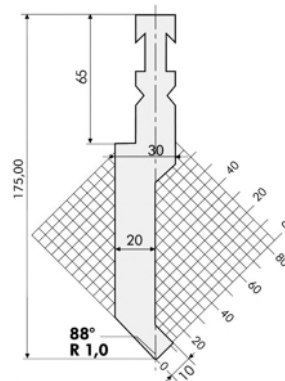
R3.0
H=155, 28°
Max. 100T/M

BP.175.881



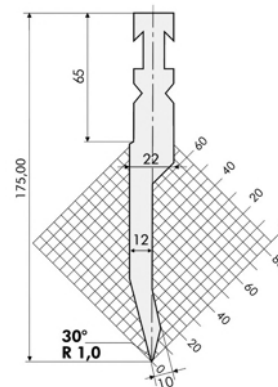
R1.5
H=175, 88°
Max. 50T/M

BP.175.881



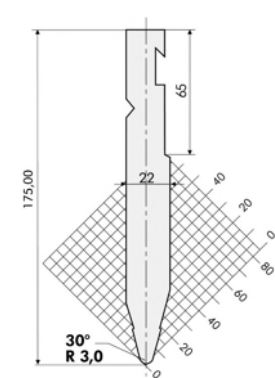
R1.0
H=175, 88°
Max. 100T/M

BP.175.301



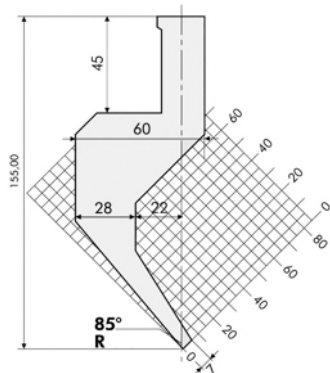
R3.0
H=175, 30°
Max. 80T/M

BP.175.302



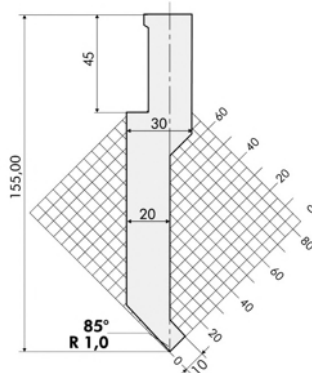
R3.0
H=175, 30°
Max. 100T/M

BP.155.853



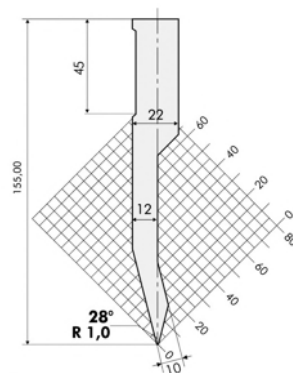
R0.8 / R1.5
H=155, 85°
Max. 50T/M

BP.155.854



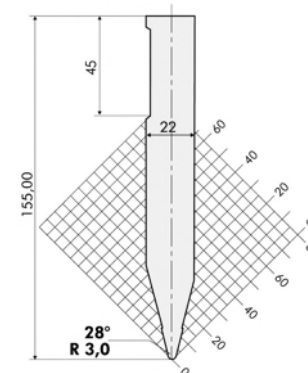
R1.0
H=155, 85°
Max. 100T/M

BP.155.283



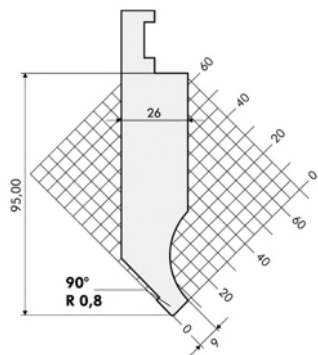
R1.0
H=155, 28°
Max. 80T/M

BP.155.284



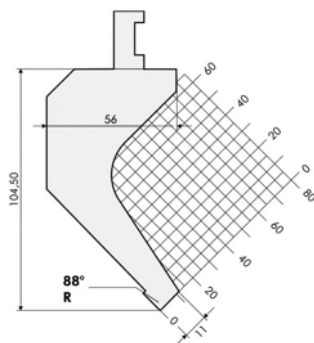
R3.0
H=155, 28°
Max. 100T/M

BP.95.90



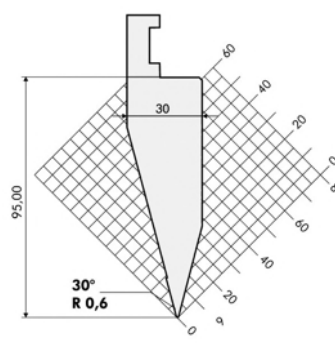
R0.8 / 2.0
H=95, 90° / 88°
Max. 100T/M

BP.104.88



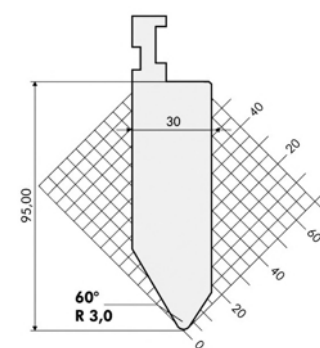
R=0.8 / 1.0 / 2.0
H=104.5, 88°
Max. 50T/M

BP.95.30



R0.6
H=95, 30°
Max. 100T/M

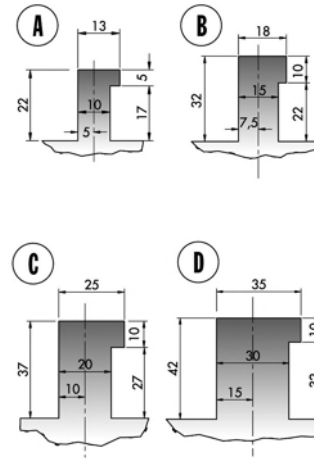
BP.95.60



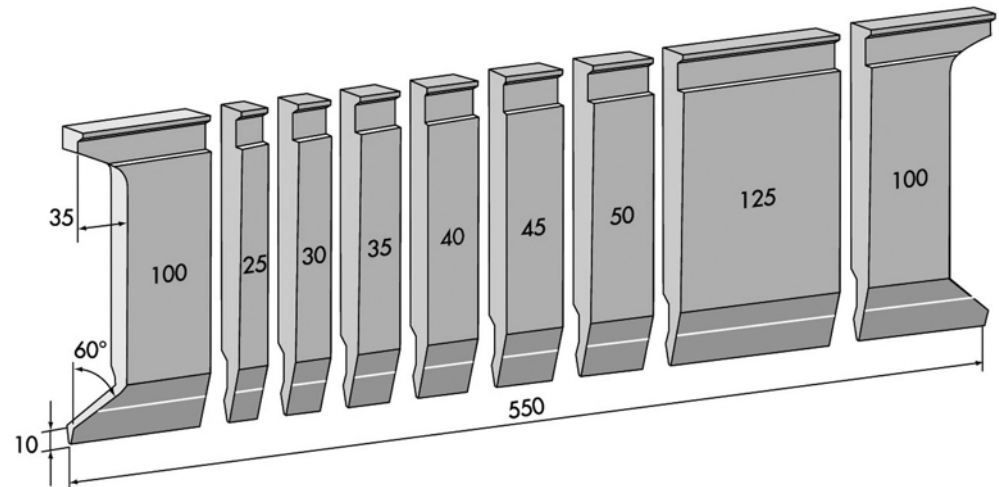
R3.0
H=95, 60°
Max. 100T/M



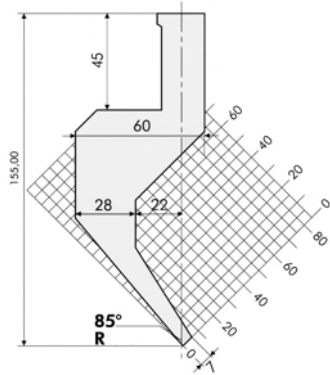
Punch Clamping Type : A ,B,C,D



Punch Length LS550mm (100LH,25,30,35,40,45,50,125,100RH)

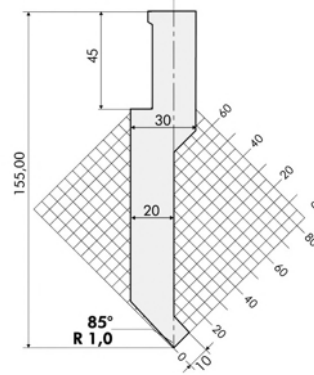


BP.155.853



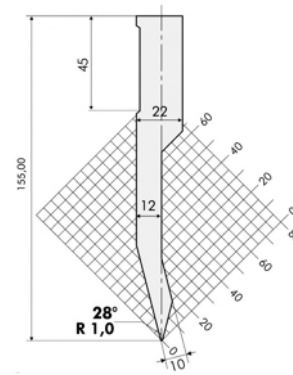
R0.8 / R1.5
H=155, 85°
Max. 50T/M

BP.155.854



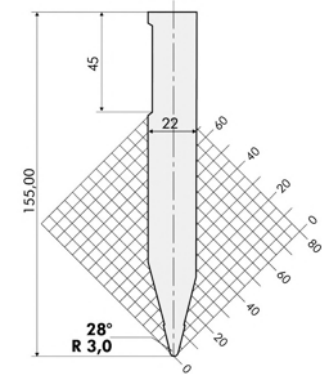
R1.0
H=155, 85°
Max. 100T/M

BP.155.283



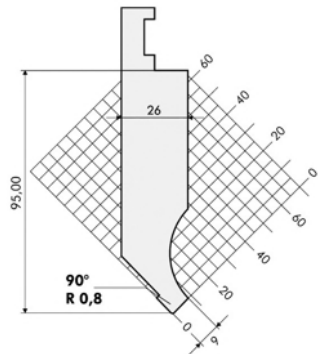
R1.0
H=155, 28°
Max. 80T/M

BP.155.284



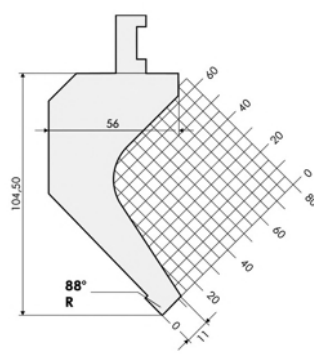
R3.0
H=155, 28°
Max. 100T/M

BP.95.90



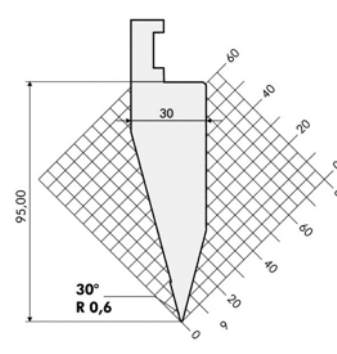
R0.8 / 2.0
H=95, 90° / 88°
Max. 100T/M

BP.104.88



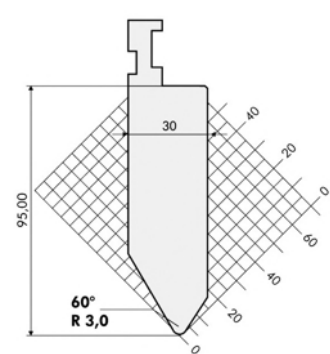
R=0.8 / 1.0 / 2.0
H=104.5, 88°
Max. 50T/M

BP.95.30



R0.6
H=95, 30°
Max. 100T/M

BP.95.60



R3.0
H=95, 60°
Max. 100T/M

LJC.A



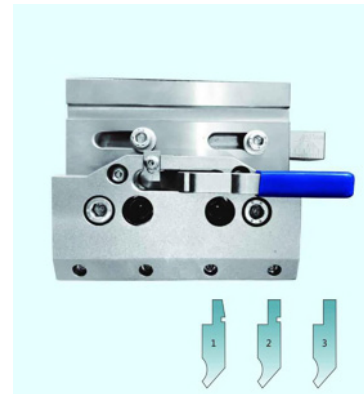
Punch Holder (Clamp)
Parallel accuracy: $\pm 0.02\text{mm}$
Vertical accuracy: $\pm 0.02\text{mm}$

LJC.B



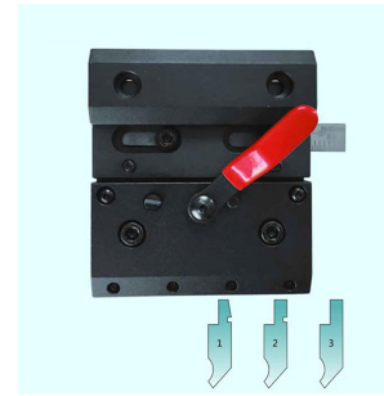
Punch Holder (Clamp)
Parallel accuracy: $\pm 0.02\text{mm}$
Vertical accuracy: $\pm 0.02\text{mm}$

LJC.C

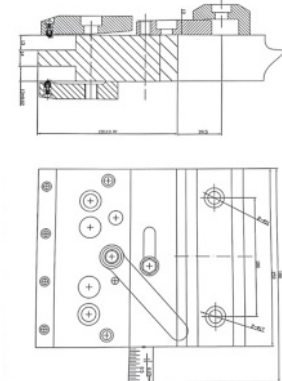
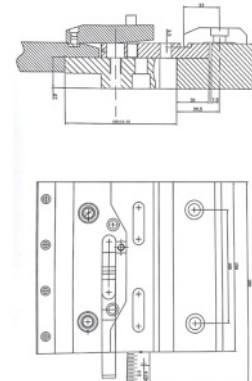
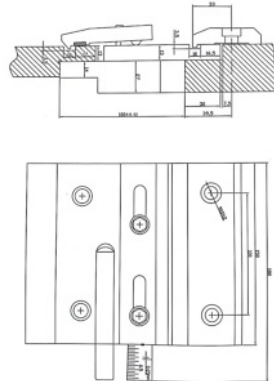
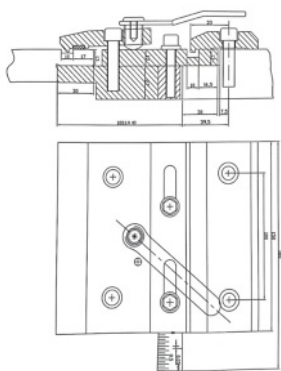


Punch Holder (Clamp)
Parallel accuracy: $\pm 0.02\text{mm}$
Vertical accuracy: $\pm 0.02\text{mm}$

LJC.D



Punch Holder (Clamp)
Parallel accuracy: $\pm 0.02\text{mm}$
Vertical accuracy: $\pm 0.02\text{mm}$



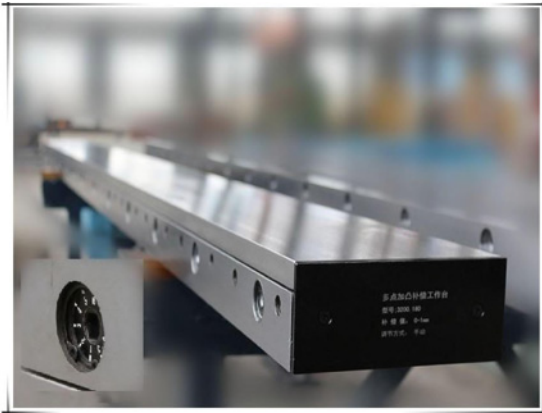
Optional Double Clamp system: LJC.AS

Optional Double Clamp system: LJC.BS

Optional Double Clamp system: LJC.CS
Suitable for AMADA one touch punch system

Optional Double Clamp system: LJC.DS
Suitable for AMADA one touch punch system

LJCT.ST



B <mm>	H <mm>	L <mm>	ΔH MAX	调节方式
180	80	2500	1.0	局部刻度 螺栓微调 ΔH
		3200		
		4000		
200	80	2500		
		3200		
		4000		
220	80	2500		
		3200		
		4000		
240	85	3200		
		4000		
		6000	1.3	
280	90	3200		
		4000		
		6000	1.3	

Manual adjust through scale bolts ΔH .

LJCT.NLG



高精度双向挠度补偿工作台		B <mm>	H <mm>	L <mm>	ΔH_1 MAX	ΔH_2 MAX	调节方式
90	95	2500	2.0	2.0	0.8	CNC 电动 调节 ΔH_1 + 局部刻 度螺栓微 调 ΔH_2	
							3200
							4000

注：侧面可以装夹板固定数控模具模座+导轨

Electrically adjust ΔH_1
Manual adjust through scale bolts ΔH_2

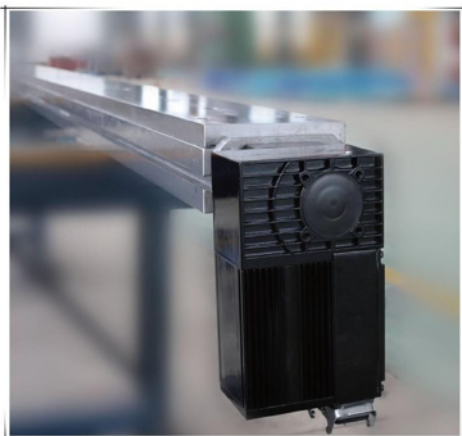
LJCT.H



B <mm>	H <mm>	L <mm>	ΔH MAX	调节方式
180	100	2500	2.0	手 摇 调 节 ΔH
		3200		
		4000		
200	100	2500	2.0	
		3200		
		4000		
220	100	2500	2.0	
		3200		
		4000		
240	100	3200	2.0	
		4000		
		6000		3.5
280	100	3200	2.0	
		4000		
		6000		3.5

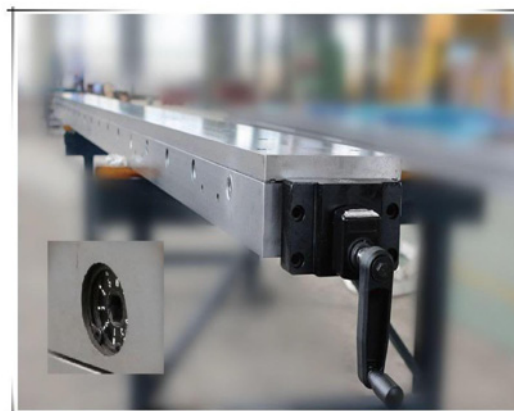
Manual adjust ΔH .

LJCT.K



B <mm>	H <mm>	L <mm>	ΔH_{MAX}	调节方式
180	100	2500	2.0	CNC 电动 调节 ΔH
		3200		
		4000		
200	100	2500	2.0	
		3200		
		4000		
220	100	2500	2.0	
		3200		
		4000		
240	100	3200	2.0	
		4000		
		6000		
280	100	3200	2.0	
		4000		
		6000		

LJCT.LG

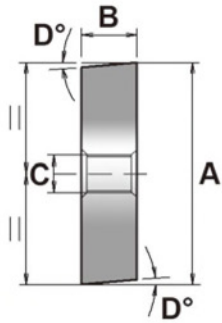


B <mm>	H <mm>	L <mm>	ΔH_1 MAX	ΔH_2 MAX	调节方式
180	100	2500	2.0	1.0	CNC 电动 或手动调 节 ΔH_1 + 局部刻 度螺栓微 调 ΔH_2
		3200			
		4000			
200	100	2500	2.0	1.0	
		3200			
		4000			
220	100	2500	2.0	1.0	
		3200			
		4000			
240	100	3200	2.0	1.0	
		4000			
		6000			
280	100	3200	2.0	1.0	
		4000			
		6000			

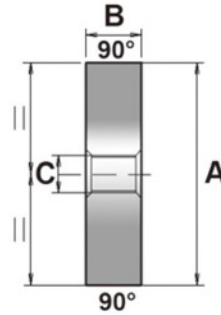
Electrically adjust ΔH .

Electrically adjust ΔH_1
Manual adjust through scale bolts ΔH_2

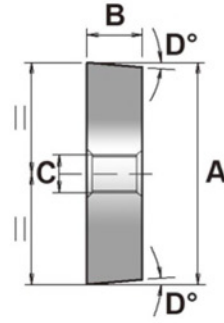
SHEAR BLADES



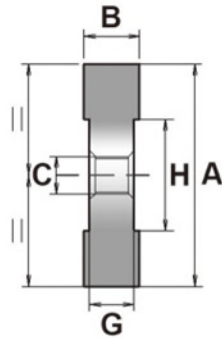
L1



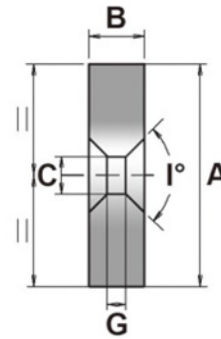
L2



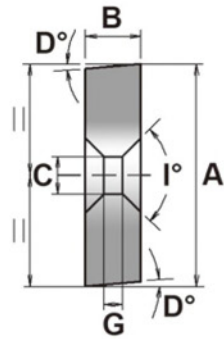
L3



L4



L5



L6

